

**Date :** January 13, 2010

**Expiry Date :** To be performed immediately

**Product (s):** Tatou® 4S et UTV 4S 2010

**Serial #:** Tatou® 4S 2010 on Polaris vehicle 6622IS10000 to 6622IS11240 --- Tatou® UTV 4S 2010 6822IS200001 to 6822IS20840. --- Yamaha Tric 2010 7622IS30001 to 7622IS30181.

**From :** Technical Service Department

## Subject

Wheel hub fasteners problem on Tatou® 4S and Tatou® UTV 4S 2010 track system.

## Purpose

The wheel hub threads may have been contaminated during the assembly of the Tatou 4S and Tatou UTV 4S 2010. This contamination can render ineffective the threadlocker and, consequently, cause a possible loosening of the wheel hub fixation bolt. **Updated bolts and flat washers are provided with this service bulletin and must absolutely be changed.**

Camoplast Inc. provides a procedure and parts to resolve the problem quickly and easily. Not performing this service bulletin may result in future malfunction of the system.

## Policy

A credit of three-quarter (3/4) hour at the rate of \$40/hour will be applied to identified Camoplast customers in order to cover the labor cost of repairs.

## Parts to order

N/A

## Parts to return

N/A

## Parts sent

4x .... 1033-12-1030 ..... Hex bolt M12-1.75 x 30mm GR10.9 BZN  
4x .... 1061-00-0001 ..... Flat washer hub

**IMPORTANT:** Place the vehicle at a temperature of 8°C to 21°C during 24 hours before proceeding with this update. Cold temperatures can make the threadlocker Loctite 262 (red) ineffective.

**IMPORTANT:** Once procedure is carried out, keep the vehicle to a temperature of 8°C to 21°C during at least 24 hours to allow the threadlocker Loctite 262 (red) to seize adequately.

## DIRECTIVES

1. Remove central hub cap (1017-00-7011) of the frame with a flathead screwdriver.



2. Unscrew bolt (1033-12-2030) which fastens wheel hub in place.

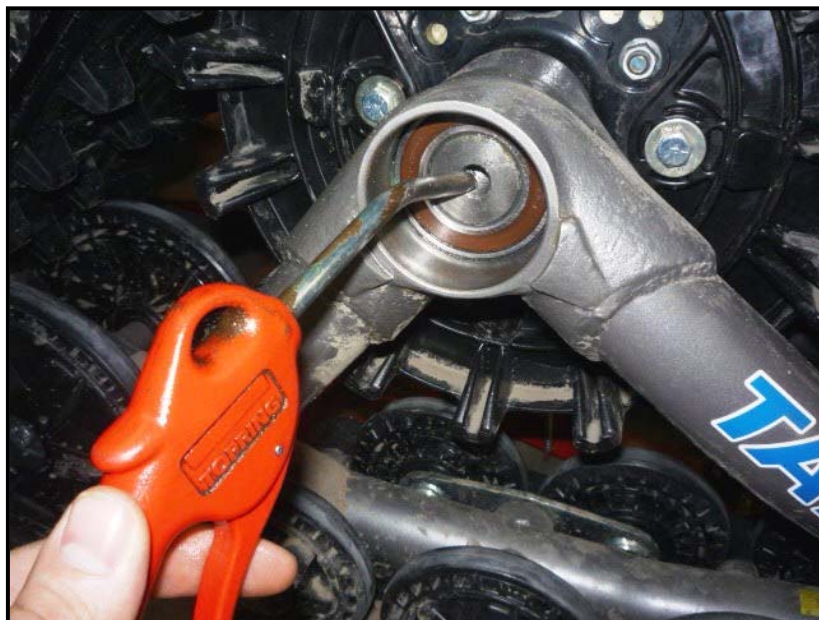


**NOTE:** Do not reuse this fixation bolt for the reassembly.

3. Correctly clean wheel hub opening with brake cleaner.



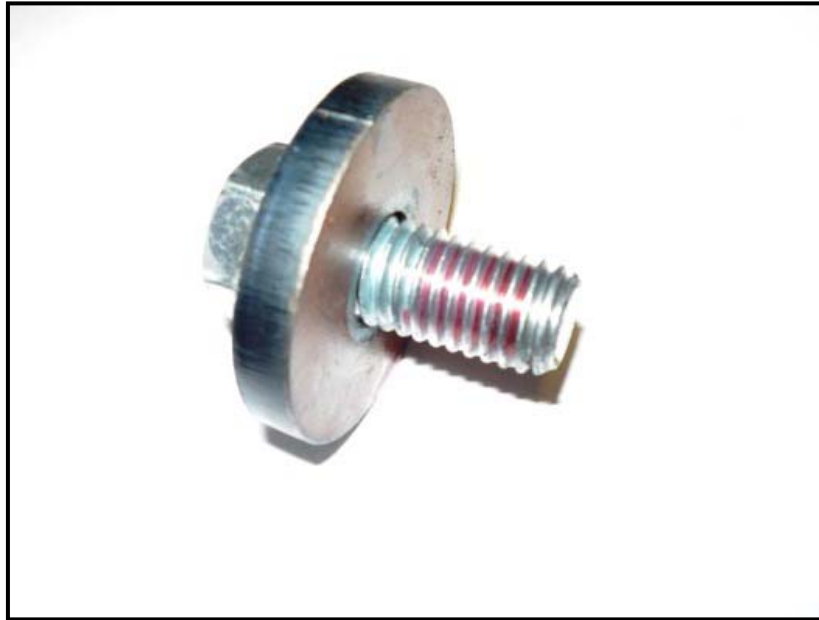
4. Use compressed air to drain and clean dirt or brake cleaner accumulation inside wheel hub thread.



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5. Apply threadlocker Loctite 262 (rouge) solution on the thread of the updated wheel hub fixation bolt (1033-12-1030) provided with this service bulletin.



6. Insert updated fixation bolt (1033-12-1030) and flat washer (1061-00-0001) on the hub and tighten the bolt with a torque of **125 N-m (92 lb/ft)**.



**NOTE:** Do not use pneumatic impact wrench to tighten this bolt.

- Put back the hub cap (1017-00-7011) on the frame.



**IMPORTANT:** Make sure each step has been performed and that all recommendations have been respected.

**NOTE:** *The following update should be performed on each track system of the vehicle.*

**Once the procedure of this service bulletin has been performed, please fill the form on the following page and send it to:**

[serviceatv@camoplast.com](mailto:serviceatv@camoplast.com)

or

Fax: 819-533-5532

**Payment of \$30.00 will automatically be made on reception of this form.**

**No payment will be send without reception of this form duly filled.**



## Service Bulletin

2010-SB-0007

### SERVICE REFUNDING FORM

**PO Number:** 2010-SB-0007

**System serial number:**  
(Obligatory)

**Delivery Camoplast reference number:**  
(Obligatory)

Make	Model	CC

### INFORMATION

**Dealer name:**

**Address:**  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

**Phone:**

**Fax:**

**Person in charge:**

**Signature:**

*Fill correctly this document and sent it  
to  
[serviceatv@camoplast.com](mailto:serviceatv@camoplast.com)  
or  
Fax: 819-533-5532*

A check of \$30.00 will automatically be made on reception of this form.